HUB PILOTED WHEELS Proper Torque Sequence

Six Stud

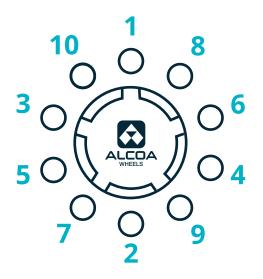
6

Position one of the hub's pilot pads at the twelve o'clock position. After positioning wheels on the pilot pads, hand tighten all two-piece flange nuts, then tighten to the recommended torque following the proper sequence shown below for your type wheel. After a wheel assembly has been installed and torqued, check the fastener torque again within 5 - 100 miles. Individual fleet conditions will influence the mileage interval. Refer to TMC RP 237 - Re-torguing Guidelines for Disc Wheels which establishes guidelines for determining the fleet torque check interval.

> ALCOA

Eight Stud

Ten Stud





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